

SLR

DART AEROSPACE LTD	Work Order:	22290
Description: Cam Lock Shaft	Part Number:	D3372-5
Dwg: D3372 Rev. A page 6	Qty:	50 30
		Page 1 of 1


Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	JA	05.03.02	50
2	MC	Turn as per Folio FA497 and Dwg D3372 Material: AISI 303 SS Round Bar Ø0.375 (M303R.375) Identify for D3372-5 Batch: M16656	JA	05.03.02	50
3	QC2	Inspect parts as they come off the CNC machine	JA	05.03.02	50
4	MV	Machine D3372-5 as per Folio FA497 and Dwg D3372 Identify as D3372-5	BE	05.03.10	30
5	QC2	Inspect parts as they come off the CNC machine	BE	05.03.10	30
6	QC8	Second check	ML	05.03.10	30
7	MV	Deburr	SA	05.03.10	30
8	QC5	Inspect work to Step 7	JA	05.06.02	30
9	ST	Identify and Stock	CL	05/08/02	30
10	AC	Cost / part 3.77	SUC	05.08.09	30
11	DC	Close W/O 3.88 Inspect Level 21	DP	05/08/03	30

Rev	Date	Change	Revised By	Approved
A	05.01.18	New issue	KJ/JLM	

RELEASED
05.01.18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA:  Date: 05/08/03

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 02, 2005
07:37 am

Work Order No : 0022290
Project Name : D3372-5
Project For : WK507
Work Order Type : Main
Main WO Number :
House Part Number : D3372-5
Description : Cam Lock Shaft
Manufactured : Yes
Amount Req'd : 50
Amount Done : 0
Start Date : 01-25-05
Est Finish Date : 02-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

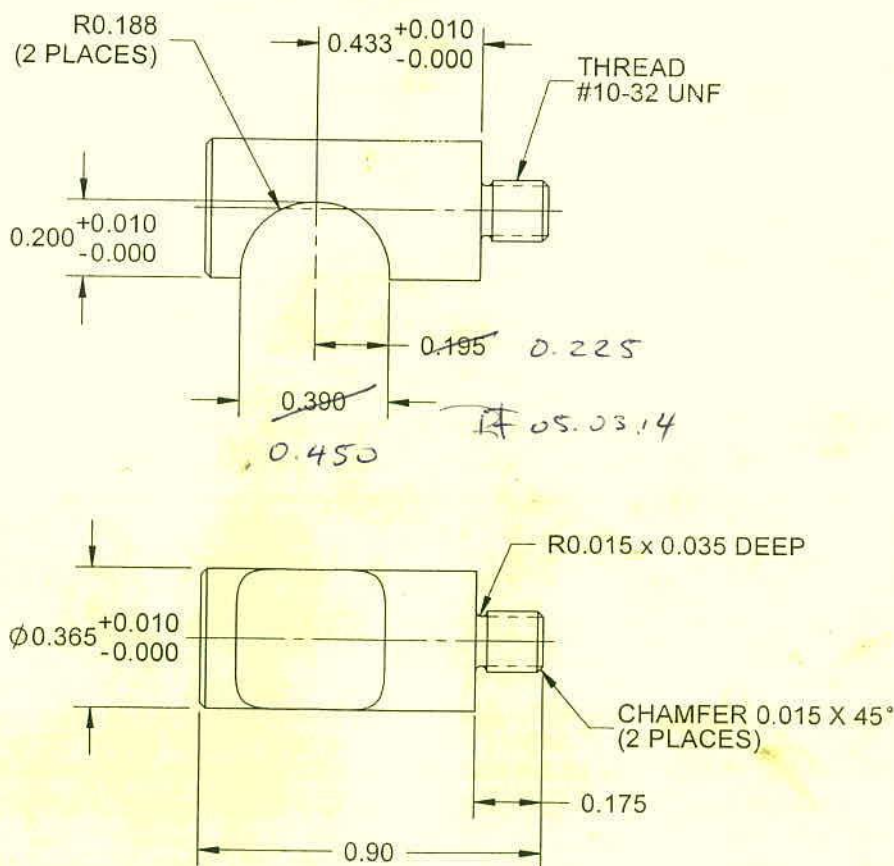
Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

DESIGN 3	DRAWN BY 3	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3372	REV. B SHEET 6 OF 8
DATE 05.02.23		TITLE COLLECTIVE LOCK	SCALE 2:1

PRELIMINARY ISSUE



D3372-5 CAM LOCK SHAFT

NOTES:

- 1) MATERIAL: AISI 303 S.S. (REF. DART SPEC. M303R0.375)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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